

Work Order ID 129316

Tuesday, February 03, 2015 10:23:58 AM

129316

Page 1

Item ID: D3437-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Strut Assembly
 Start Date: 2/3/2015 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 2/3/2015 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 15-02-03 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3437	Rev B

100 0.00
100 Small Fab
 Small Fab Memo 0.00
 Small Fab Assemble as per Dwg D3437Dwg Rev: B

6X 15/02/14 DAS 36 9-89

110 0.00
110 QC5- Inspect part completeness to step on W/O
 QC Memo 0.00
 Quality Control

(6) DAS 38 9-89 FEB 04 2015

120 0.00
120 Identify as per dwg & Stock Location: St 500
 Packaging Memo 0.00
 Packaging

6 DAS 06 9-89 FEB 04 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
		☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 1502-05

AS-4

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Picklist Print

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Work Order ID: 129316

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Parent Item: D3437-041

D3437-041

Parent Item Name: Aft Strut Assembly

Start Date: 2/3/2015

Required Date: 2/3/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A05.05.20New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3437-1 *D3437-1* Foot		Manufactured	No			100	Each	6.0000	1	6		15/02/04	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST038				6					
				109758				6					
D3437-11 *D3437-11* Eyebolt		Manufactured	No			100	Each	10.0000	1	6		15/02/04	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST039				10					
				102155				4					
				110262				6					
D3437-3 *D3437-3* Clip		Manufactured	No			100	Each	22.0000	1	6		15/02/04	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST038				22					
				43175				22					

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Parent Item: D3437-041

D3437-041

Parent Item Name: Aft Strut Assembly

Start Date: 2/3/2015

Required Date: 2/3/2015

Start Qty: 6.00

Required Qty: 6.00

MS21043-5

Purchased

No

100

Each

214.0000

1

6

MS21043-5

15/02/04

DAS
36
9-39

Nut

Location

Loc Qty

Loc Code

FG	20
101418	20
GA	85
116548	85
ST304	109
m129795	9
m131317	100

6

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